

Highly efficient electrochemical ammonia synthesis via nitrate reduction over metallic Cu phase coupling sulfion oxidation

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Electrochemical nitrate reduction reaction (NO₃RR) is a promising technology for ammonia production and denitrification of wastewater. Its application is seriously restricted by the development of the highly active and selective electrocatalyst and a rational electrolysis system. Here, we constructed an efficient electrochemical ammonia production process via nitrate reduction on the metallic Cu electrocatalyst when coupled with anodic sulfion oxidation reaction (SOR). The synthesized Cu catalyst delivers an excellent NH₃ Faradaic efficiency of 96.0% and a NH₃ yield of 0.391 mmol h⁻¹ cm⁻² at

-0.2 V vs. reversible hydrogen electrode, which mainly stems from the more favorable conversion of NO₂⁻ to NH₃ on Cu⁰. Importantly, the well-designed electrolysis system with cathodic NO₃RR and anodic SOR achieves a dramatically reduced cell voltage of 0.8 V at 50 mA cm⁻² in comparison with the one with anodic oxygen evolution reaction (OER) of 1.9 V. This work presents an effective strategy for the energy-saving ammonia production via constructing effective nitrate reduction catalyst and replacing the OER with SOR while removing the pollutants including nitrate and sulfion.

Introduction

Ammonia (NH₃), as an indispensable feedstock for fertilizers and pharmaceuticals production, is one of the most productive chemicals.^[1] Meanwhile, due to its high hydrogen content (17.8 wt.%) and relatively easy liquefaction conditions (~10 bar at room temperature or -33 °C at atmospheric pressure), NH₃ is a potential hydrogen carrier and carbon-free fuel.^[2] Currently, the mature industrial NH₃ synthesis depends on the energy-intensive Haber-Bosch (H-B) process alongside massive CO₂ emission.^[3] Electrochemical N₂/NO₃⁻ reduction reaction (NRR/NO₃RR) to ammonia under mild conditions using renewable

electricity is increasingly being investigated as an attractive alternative.^[4] Nevertheless, on account of the chemical inertness of N₂, poor NH₃ yield and Faradaic efficiency (FE) have been achieved via NRR.^[5] In contrast, owing to low dissociation energy of N=O bond, electrochemical NO₃RR is more kinetically favorable.^[6] Nitrate can be obtained from agricultural runoff, industrial wastewater and N₂ via plasma treatments.^[7] Therefore, NO₃RR offers a promising alternative for large-scale ammonia production and the denitrification of wastewater, wherein efficient electrocatalysts and a suitable electrolysis system are crucial.

Cu-based catalysts have been widely used for NO₃RR to ammonia as a result of its moderate adsorption energy of intermediates and effective suppression of hydrogen evolution.^[8] However, the sluggish kinetics of NO₂⁻ intermediates conversion to NH₃ on Cu at low overpotential will inevitably result in the unsatisfactory ammonia production with superabundant NO₂⁻ byproducts and high energy input.^[8] Additionally, the effective active sites of Cu-based catalysts are still not clear owing to the unstable oxidation state and structure.^[9] To solve these problems, morphology, defect, crystal plane and interface designs have been developed.^[10] For example, Jiang et al. constructed the Cu-Al₂O₃ interface to stabilize the Cu^{δ+}, which was accounted for the robust NO₃RR performance.^[11] Conversely, Zhou et al. proposed that Cu⁰ is the real active phase for the highly selective NO₃RR to NH₃.^[9] Based on our density functional theory (DFT) calculations, we found that the NO₃⁻ adsorption on Cu₂O is stronger than on Cu and the NH₃ desorption on Cu is far more efficient than on Cu₂O (Figures 1 and S1). It means that the stable Cu⁰ at the reduction potential can achieve a more favorable conversion of NO₃⁻ to NH₃ than the unstable Cu⁺. Thus, developing metallic Cu

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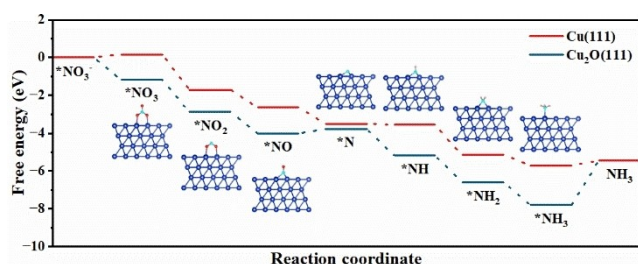


Figure 1. The calculated Gibbs free energy diagrams for NO_3^- -to- NH_3 conversion on Cu and Cu_2O catalyst. The blue, red, cyan and pink balls represent copper, oxygen, nitrogen and hydrogen atoms, respectively.

catalysts is desirable for NO_3RR to ammonia yet very challenging.

In addition to the ungratified NO_3RR catalyst design, the energy-efficient ammonia production is also restricted by anodic oxygen evolution reaction (OER) due to its high potential (0.401 V vs. SHE, pH=14) and the slow multiple proton-coupled electron-transfer kinetics.^[12] It is necessary to substitute OER with more favorable anodic oxidation reaction for highly efficient ammonia production with reduced cell voltage, such as sulfion oxidation reaction (SOR) with lower oxidation potential ($\text{S}^{2-}-2\text{e}^-=\text{S}$, -0.48 V vs. SHE, pH=14).^[13] Moreover, this electrochemical SOR also affords a sustainable avenue to convert the toxic pollutants (e.g. H_2S or S^{2-}) from oil refineries and nature-gas extraction industries to harmless elemental sulfur.^[14] Therefore, the system coupling NO_3RR with SOR is attractive for the lower-cost and high-efficiency NH_3 production and pollutant degradation.

Herein, we demonstrated that the selective and low-energy NH_3 synthesis can be built through the promoted NO_3^- reduction on the cathodic metallic Cu catalyst and replacing the traditional OER with SOR. Density functional theory (DFT) calculations show that the NO_2^- conversion to NH_3 on metallic Cu phase is more favorable than that on Cu_2O . The synthesized metallic Cu electrocatalyst presents a NH_3 Faradaic efficiency of 96.0% and a NH_3 yield of $0.391 \text{ mmol h}^{-1} \text{ cm}^{-2}$ at a low potential of -0.2 V vs. RHE, which is better than these Cu_2O catalysts. Coupling NO_3RR with SOR, NH_3 production was proceed at an ultralow cell voltage of 1.2 V at the current density of around 85 mA cm^{-2} in two-electrode electrolysis system. A notable reduction of 50% in the cell voltage is observed for the NO_3RR -SOR system (1.2 V) with respect to the NO_3RR -OER one (2.387 V). Our findings provide a general strategy for developing metal Cu catalyst and energy-saving ammonia synthesis process as well.

Results and Discussion

On basis of DFT results, metal Cu particles were synthesized for electrocatalytic nitrate reduction to ammonia. To alleviate the formation of oxide phases, a chemical reduction and precipitation process was rapidly finished to synthesize the Cu catalysts (CR-Cu). As shown by the transmission electron micro-

scopy (TEM) image, the selected area electron diffraction (SAED) pattern and the scanning electron microscopy (SEM) image, CR-Cu is polycrystalline with an average particle size of ~ 28.8 nm (Figures 2a and S2). Clear lattice spacing of 2.08 \AA is found in the high-resolution transmission electron microscopy (HRTEM) image of CR-Cu, which corresponds to Cu(111) (Figure 2b). Through the scanning transmission electron microscopy-energy dispersive X-ray spectroscopy (STEM-EDX) elemental mapping analysis, trace surface oxygen element despite Cu element was detected for CR-Cu (Figure 2c–e), which is likely associated with the surface oxidation of Cu nanoparticles.

However, the X-ray diffraction (XRD) patterns illustrate no obvious characteristic peaks of oxide phases for CR-Cu compared with the commercial Cu particles with minimal Cu_2O peaks at 36.6° , 42.5° and 61.6° (Figure 3a). Nevertheless, the X-

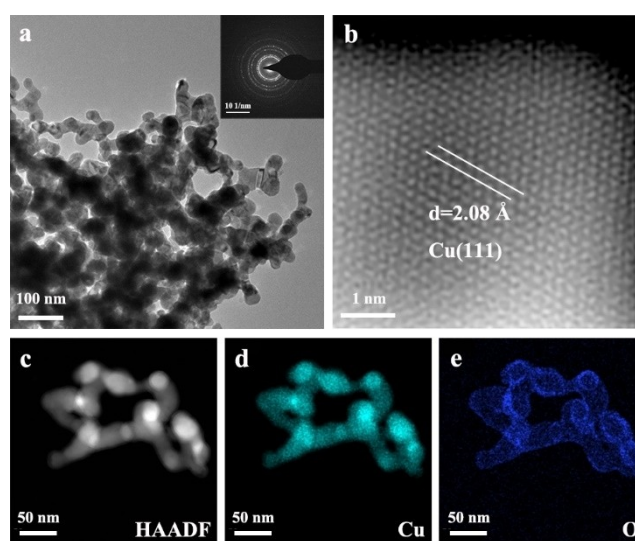


Figure 2. (a) TEM image and the corresponding SAED pattern (insert) of CR-Cu. (b) HRTEM image of CR-Cu. (c) HAADF-STEM image and EDX elemental mapping of Cu (d) and O (e) elements in CR-Cu.

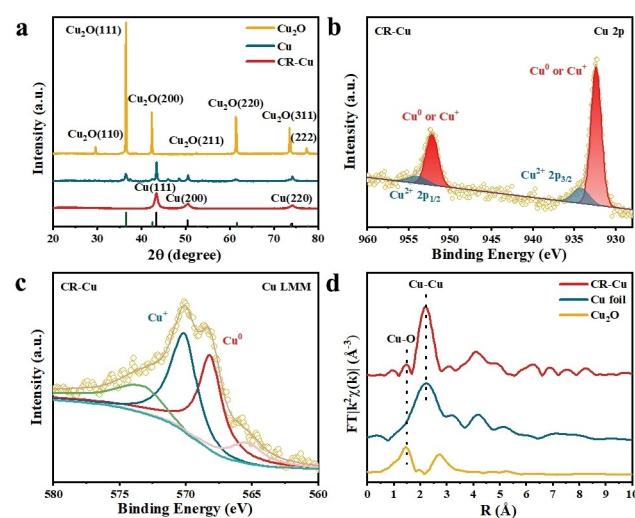


Figure 3. (a) XRD patterns of Cu_2O , Cu and CR-Cu. (b) Cu 2p XPS spectra and (c) Cu LMM AES spectra of CR-Cu. (d) FT-EXAFS spectra of CR-Cu, Cu foil, and Cu_2O .

ray photoelectron spectroscopy (XPS) spectrum indicates the existence of Cu and O element for CR-Cu (Figures S3), which is consisted with the EDX analysis. Figure 3b shows the high-resolution Cu 2p spectrum of CR-Cu. Two set of peaks at 932.6 and 952.3 eV are assigned to Cu 2p_{3/2} and Cu 2p_{1/2}, respectively. The according deconvoluted spectrum indicates the existence of Cu⁰/Cu⁺ of CR-Cu.^[15] The high-resolution Cu LMM Auger electron spectroscopy (AES) spectra of CR-Cu further reflect that the content of external Cu⁺ to Cu⁰ and certify the presence of amorphous oxide phases, which cannot be detected by XRD (Figure 3c).^[16] In addition, X-ray absorption spectroscopy (XAS) analyses were performed to further investigate the chemical state of the Cu atoms in the CR-Cu sample. As shown in Figure S4, the Cu K-edge X-ray absorption near-edge structure (XANES) spectra indicate that CR-Cu exhibits a similar typical Cu⁰ peak compared to the reference Cu foil, which is different from the Cu₂O.^[17] Notably, the minimal positive peak shift of CR-Cu compared to Cu foil reference was due to the partial oxidation of CR-Cu, which is consisted with the XPS results. The Fourier-transformed extended X-ray absorption fine structure (FT-EXAFS) in Figure 3d further elucidates the Cu-O and Cu-Cu configuration of CR-Cu.^[16a] It is thus clear that CR-Cu with slightly oxidation was successfully synthesized.^[18]

Regarding the presence of surface Cu-based oxides, CR-Cu was further treated by an electrochemical reduction method (abbreviated as ER-Cu, Figures S5 and S6).^[9] To evaluate the NO₃RR performance of these Cu catalysts, chronoamperometry tests were conducted in 1 M KOH electrolyte with 0.1 M KNO₃. The products were detected by UV-vis photometer and ion chromatography (Figures S7 and S8). As shown in Figure 4a, ER-Cu exhibits higher NH₃ selectivity with larger Faradaic efficiency than CR-Cu and Cu₂O over the overall applied potentials. At −0.2 V vs. RHE, ER-Cu reaches a maximum NH₃ Faradaic efficiency up to 96.0%, superior to CR-Cu (81.5%) and Cu₂O

(76.3%), as well as other similar Cu-based electrocatalyst (Figure S9 and Table S1). Accordingly, the calculated molar concentration ratios of NH₃ to NO₂[−] for these samples are shown in Figure 4b. Upon increasing the applied reduction potentials, the ratio of NH₃ for all these samples increases due to the accelerated reduction of NO₂[−] to NH₃ at high overpotential. Larger molar ratio of NH₃ to NO₂[−] is observed on ER-Cu compared to CR-Cu and Cu₂O. Thus, the conversion of NO₂[−] to NH₃ on metallic Cu phase is more favorable, which is consisted with the DFT calculations. The NH₃ yield for all the samples increases upon varying the applied potential from 0 to −0.3 V vs. RHE as well. The NH₃ yield for ER-Cu was calculated to be 0.391 mmol h^{−1} cm^{−2} at −0.2 V vs. RHE, which outcompetes CR-Cu (0.278 mmol h^{−1} cm^{−2}) and Cu₂O (0.146 mmol h^{−1} cm^{−2}) (Figure 4c). To prove that NH₃ originates from specific reactants, isotope labelling experiments were conducted using ¹⁵NO₃[−] and ¹⁴NO₃[−] as the nitrogen source, respectively. Two typical peaks of ¹⁵NH₄⁺ or three typical peaks of ¹⁴NH₄⁺ are individually observed in the ¹H NMR spectra of the electrolyte using ¹⁵NO₃[−] and ¹⁴NO₃[−], confirming that NO₃[−] in the electrolyte is the nitrogen source (Figure 4d) for ammonia generation.^[19]

For the practical NH₃ production, low energy input is necessary. Given that high potential is required to drive OER, anodic SOR is considered to reduce the overall electrolysis cell voltage. CR-Cu after the electrochemically sulfurization (ES-Cu) was not used for SOR due to its unsatisfactory catalytic performance (Figure S14). Here, the typically active anodic oxidation electrocatalyst, such as Ni/Fe hydroxides on Ni foam, was chosen to replace the Pt counter electrode considering the high catalytic performance of Ni/Fe sites toward the anodic oxidation reactions.^[20] The anode with excellent SOR activity was prepared by doping S into the typically OER active Ni/Fe hydroxide [S-(Ni,Fe)O_xH_y] on Ni foam, as manifested by XRD, SEM, SAED, TEM-EDX, XPS spectra and linear sweep voltammetry (see detailed discussion in Supporting Information, Figures S10–14).^[21] The polarization curves (Figure 5a) uncover that the onset potentials of SOR and OER are 0.288 and 1.366 V vs. RHE, respectively. Such a low onset potential of SOR is undoubtedly conducive to reducing the energy demand of NH₃ production. The long-term stability of SOR on S-(Ni,Fe)O_xH_y electrode was tested at 100 mA cm^{−2} for 24 h (Figure S15). The activity of the catalyst remains stable, evidencing the good stability of the S-doped Ni/Fe hydroxide. The UV-vis spectra of the electrolyte during the 8 h SOR test at 100 mA cm^{−2} show-case the absorption peaks at 300 and 370 nm, certifying the formation of polysulfides products (S_x^{2−}, 2 ≤ x ≤ 4) (Figure S16a).^[22] After 8-hours SOR test, the electrolyte turned brown and the polysulfides in electrolyte were treated with acid to obtain the pale-yellow S powder, which was indicated by XRD analysis (Figure S16b).^[23] Thus, substituting the OER with SOR is feasible for reducing the energy input for the electrochemical NH₃ synthesis.

Two-electrode systems of the cathodic NO₃RR with anodic SOR or OER were further used for NH₃ synthesis. The polarization curves suggest that the cell voltages of 1.2 and 2.387 V are severally required to reach the same current density of

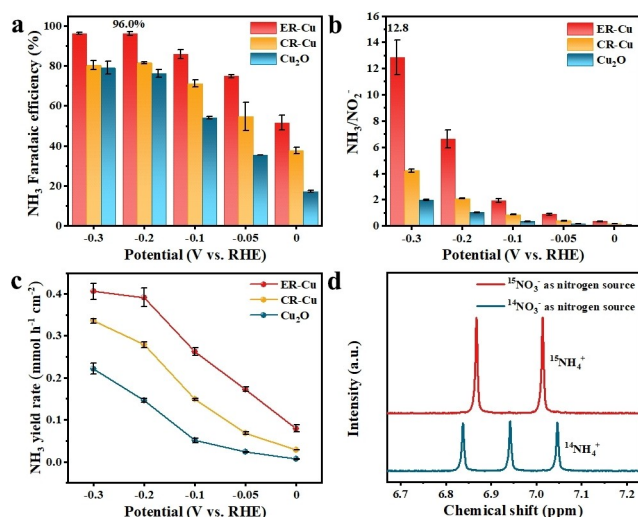


Figure 4. (a) Faradaic efficiency of NH₃ at various potentials for ER-Cu, CR-Cu and Cu₂O. (b) Molar concentration ratio of NH₃ to NO₂[−] at different potentials for ER-Cu, CR-Cu and Cu₂O. (c) Yield rate of NH₃ at various potentials for ER-Cu, CR-Cu and Cu₂O. (d) ¹H NMR spectra of ¹⁵NH₄⁺ and ¹⁴NH₄⁺ produced after NO₃RR over ER-Cu electrode using ¹⁵NO₃[−] and ¹⁴NO₃[−] as the nitrogen source, respectively.

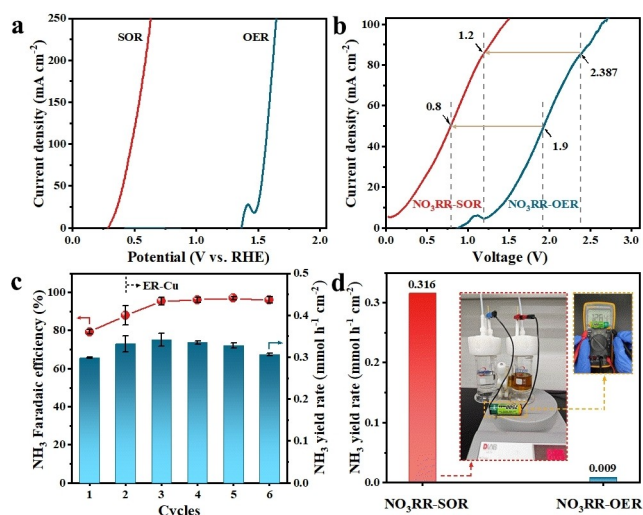


Figure 5. (a) Polarization curves of SOR on the S-(Ni,Fe)O_xH_y electrode and polarization curves of OER on the (Ni,Fe)O_xH_y electrode. (b) Polarization curves of the two-electrode NO₃RR-SOR and NO₃RR-OER systems. (c) Cyclability test of the two-electrode NO₃RR-SOR system at 1.2 V with CR-Cu as cathode and S-(Ni,Fe)O_xH_y as anode. (d) NH₃ yield rate of two-electrode systems driven by a commercial battery with the nominal voltage of 1.2 V and the photo of corresponding NO₃RR-SOR system.

around 85 mAcm⁻² for the NO₃RR-SOR and NO₃RR-OER system (Figure 5b). The reduction of 50% about cell voltage corresponds to the significant energy saving. The cycling stability test of two-electrode NO₃RR-SOR system with cathodic metallic Cu catalyst was carried out (Figure 5c) at the cell voltage of 1.2 V. After the second cycle, the Faradaic efficiency of NH₃ maintains around 95%, which is associated with the conversion of CR-Cu to ER-Cu and more favorable ammonia generation process. Meanwhile, the characterizations of ER-Cu after the long-term durability test are shown in Figures S17 and S18. Results illustrate the maintained structure and morphology of ER-Cu, accompany with slight particle fragmentation and reaggregation after the long-term durability test, corroborating the good stability of the metallic Cu catalyst. More importantly, the efficient ammonia production can be driven by a commercial battery with the nominal voltage of 1.2 V (Figures 5d and S19). And the NH₃ yield rate is 0.316 mmol h⁻¹ cm⁻² for this NO₃RR-SOR system. Meanwhile, only negligible amount of NH₃ was generated in the NO₃RR-OER system driven by this commercial battery.

Conclusions

In conclusion, we attested to the efficient nitrate reduction to NH₃ on metallic Cu electrocatalyst and realized an energy-saving ammonia production system of cathodic NO₃RR and anodic SOR. Due to the more favorable conversion NO₂⁻ to NH₃, the metallic Cu catalyst synthesized by a chemical and electrochemical reduction approach achieves a high NH₃ Faradaic efficiency of 96.0% and a NH₃ yield of 0.391 mmol h⁻¹ cm⁻² at a low potential of -0.2 V vs. RHE. By virtue of the lower onset potential of SOR compared to OER, the efficient NH₃ production

via NO₃RR integrated with anodic SOR was obtained, presenting a NH₃ Faradaic efficiency of around 95% at a smaller cell voltage of 1.2 V. This signifies a 50% decrease in cell voltage relative to the NO₃RR-OER system. Our findings will offer guidance on the rational design of nitrate reduction catalysts and the effective strategy for energy-saving electrolysis process via utilizing the more thermodynamically and kinetically favorable anodic reaction, as well as a sustainable route for the removal of water pollutants.

Supporting Information

The authors have cited additional references within the Supporting Information (Ref. [24–29]).

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Conflict of Interests

The authors declare no conflict of interest.

Data Availability Statement

The data that support the findings of this study are available from the corresponding author upon reasonable request.

Keywords: nitrate reduction · ammonia production · metallic Cu electrocatalyst · sulfion oxidation · energy-saving

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